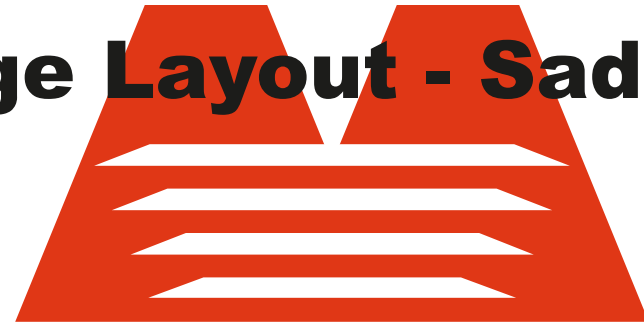


104 Page Layout - Saddlestich



Six 16-Page Signatures, One 8-Page Signature (13 Flats) Self Cover

FLAT 1

5	100	97	8
4	101	104	1

FLAT 2

7	98	99	6
2	103	102	3

FLAT 9

37	68	65	40
36	69	72	33

FLAT 10

39	66	67	38
34	71	70	35

FLAT 3

13	92	89	16
12	93	96	9

FLAT 4

15	90	91	14
10	95	94	11

FLAT 11

45	60	57	48
44	61	64	41

FLAT 12

47	58	59	46
42	63	62	43

FLAT 5

21	84	81	24
20	85	88	17

FLAT 6

23	82	83	22
18	87	86	19

FLAT 13

53	52	51	54
56	49	50	55

FLAT 7

29	76	73	32
28	77	80	25

FLAT 8

31	74	75	30
26	79	78	27