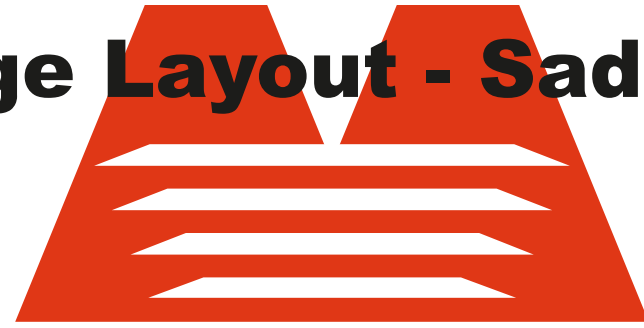


# 120 Page Layout - Saddlestich



Seven 16-Page Signatures, One 8-Page Signature (15 Flats) Self Cover

## FLAT 1

5	116	113	8
4	117	120	1

## FLAT 2

7	114	115	6
2	119	118	3

## FLAT 9

37	85	88	40
36	84	81	33

## FLAT 10

39	82	83	38
34	87	86	35

## FLAT 3

13	108	105	16
12	109	112	9

## FLAT 4

15	106	107	14
10	111	110	11

## FLAT 11

45	76	73	48
44	77	80	41

## FLAT 12

47	74	75	46
42	79	78	43

## FLAT 5

21	100	97	24
20	101	104	17

## FLAT 6

23	98	99	22
18	103	102	19

## FLAT 13

53	68	65	56
52	69	72	49

## FLAT 14

55	66	67	54
50	71	70	51

## FLAT 7

29	92	89	32
28	93	96	25

## FLAT 8

31	90	91	30
26	95	94	27

## FLAT 15

61	60	59	62
64	57	58	63